

Use of Temperature Indicating Crayon

- Applying the crayon on an area adjacent to a weld joint and then heating with a propane torch directed on the mark will give a false temperature indication. In this case the flame heats the crayon mark faster than the pipe. The pipe will not be up to the required temperature.
- The crayon should be used after heating and two different temperature crayons may be necessary to determine the preheat is within the welding procedure.