

Radiographic Requirement

- Both Parts 192 and 195 require a certain percentage (based on location or class location) of welds be nondestructively tested and that a percentage of a welders daily work product must be nondestructively tested.
- If the radiographs' image quality indicators are not acceptable, or the radiograph is unacceptable, then there may be insufficient numbers of radiographs to meet the percentage and/or daily requirements of the applicable code.