

The Tulsa Port of Catoosa (FTZ #53) also covers four other sites: Stillwater Industrial Park, Bartlesville Industrial Park, Mid America Industrial Park at Pryor Creek, and Tulsa International Airport. It also includes one Subzone: the MerCruiser plant in Stillwater. The Port Authority of Greater Oklahoma City is the governing Board for Oklahoma's largest Foreign-Trade Zone (FTZ #106) and has responsibility for a 90-minute radius service area in central Oklahoma. The Zone has expanded dramatically beyond its original locations, which were Will Rogers World Airport and Biagi Bros. Warehouse.

Additions to the General Purpose Zone have included a total of eleven sites in the Oklahoma City Area, with more coming online. Current designated sites include:

- Mid America Business Park I and II;
- Western Heights Properties' Industrial Park;
- Will Rogers World Airport;
- Kelley Avenue International Trade Center in Edmond, Oklahoma;
- ICON Center in Ada, Oklahoma;
- Guthrie/Edmond Regional Airport (GeoPort) in Guthrie, Oklahoma

The Oklahoma City Zone has sponsored several Subzones for specific manufacturers: General Motors Plant in Midwest City; VAC Corp.; Xerox Corporation; Imation Enterprise Corp. in Weatherford; and the Conoco Refinery in Ponca City. The Port of Muskogee (FTZ 164) also covers John T. Griffin Industrial Park in Muskogee and two sites in McAlester, Oklahoma, operated by Komar Distribution Services.

FTZ 227 is located in the 320-acre International Business Park in Durant. It serves several counties in southern and southeastern Oklahoma. The zone is located adjacent to US Hwy 69/75 and is one hour from the Dallas/Ft. Worth metroplex, eight hours from Laredo, Texas, and five hours from San Antonio and Houston, Texas. Interstate Hwy 35, the primary trunk of the NAFTA Superhighway System, lies just 45 miles west of the zone. FTZ 227 also covers two other sites located in Ardmore: the Ardmore Industrial Park and the Westport Industrial Complex. The Ardmore Industrial Airpark comprised of approximately 2,790 acres and formerly the Ardmore Air Force Base, is located approximately 16 miles northeast of Ardmore. The Ardmore Industrial Airpark is zoned Heavy Industrial. The Westport Industrial Complex is comprised of 122 acres. There are two zoning classifications for the complex: Heavy Industrial and Light Industrial. FTZ 227 also includes a Subzone: the Valero Refinery in Ardmore.

Benefits to businesses located in Foreign Trade Zones include the following:

- Ability to hold most merchandise subject to quotas until the quota opens and/or the ability to bring such goods into the Foreign Trade Zone and subsequently re-export them;
- Increases flexibility with just-in-time delivery, quotas, and reduced customs delays;
- Duty elimination on:
 - Previously imported material, which is re-exported;
 - Rejected, scrapped, waste, or return-to-vendor imported material;
 - Sales of imported materials or finished products containing imported components to companies operating in other U.S. Foreign Trade Zones;